

**MODEL VCS - VCD - VCDT****View Ports • Single or Double Pane • Complete View Port Assemblies • Extruded Aluminum**

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Standard Materials and Construction**INNER FRAME:** .060" thick (nominal) 6063-T52/T6 extruded aluminum.**OUTER FRAME:** .060" thick (nominal) 6063-T52/T6 extruded aluminum.**GLASS:** 1/4" thick, all panes.**GASKET:** Neoprene / Ether.**MOUNT HOLES:** On corners as standard. Available with no holes.**FINISH:** Mill.Notes

1. Unless otherwise specified, door will be fabricated  $\frac{3}{16}$ " under listed size.  
Dimensional tolerance is  $\pm .075$ .
2. View size is  $1\frac{5}{8}$ " under nominal opening size.
3. View port will accommodate a maximum wall thickness of  $2\frac{1}{4}$ ". Consult factory if wall size is less than  $1\frac{3}{16}$ " thick.
4. View port units are not leak proof.
5. On thermal pane models, wire glass will be on the outside of the view port.

View Port Sizes

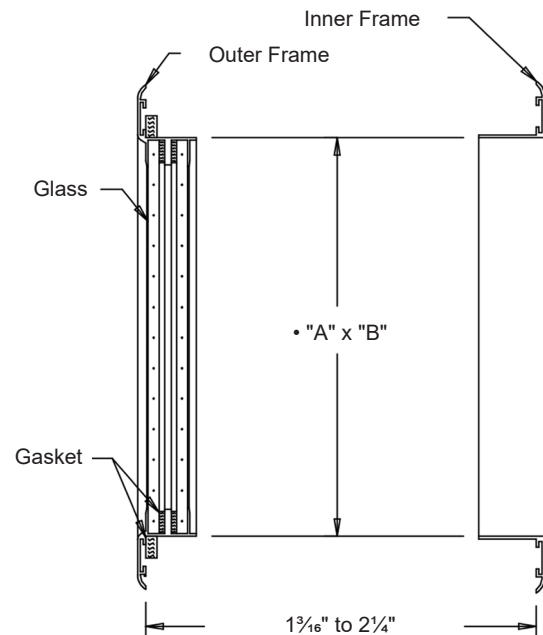
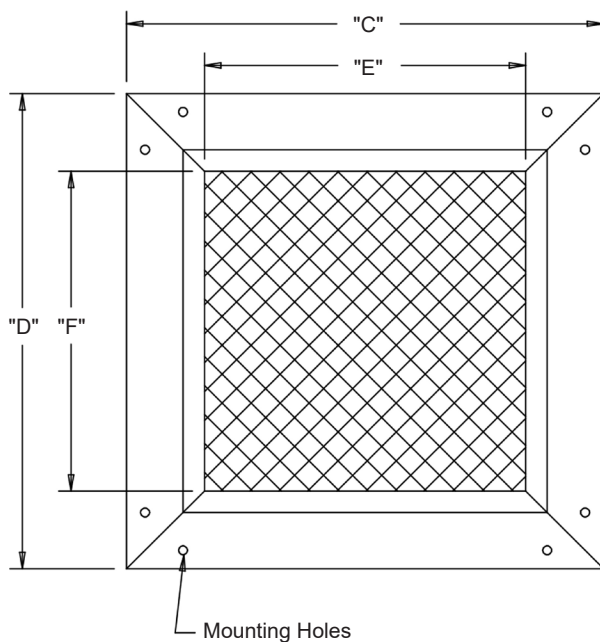
Min Size	Max Size
6"W x 6"H	24"W x 24"H

Glass Types

P = 1/4" thick plexi-glass

W = 1/4" wire glass

T = Thermal pane, (1) 1/4" wire, (1) 1/4" clear



Not to scale.

<b>Item #</b>	<b>Qty</b>	Single	Double	P	W	T	"A" Width	"B" Height	"C" Width	"D" Height	"E" Width	"F" Height	
		<b>VCS Panes</b>		<b>Glass Type</b>			<b>Opening Size</b>		<b>Outside Frame Size</b>		<b>View Size</b>		<b>Union Made</b>
<b>Arch. / Eng.:</b>							<b>EDR:</b>		<b>ECN:</b>		<b>Job:</b>		
<b>Contractor:</b>													
<b>Project:</b>							<b>Date:</b>		<b>DWN:</b>		<b>DWG:</b>		